

ACCEPTED ↓	REJECTED ↓	VALIDATOR NO. _____ CHANGER NO. _____ CUSTOMER _____ ADDRESS _____ MODEL _____ SERIAL NO. _____ CONTROL NO. _____	<b>FOR HOT DRINK CENTER</b> (Models 623/625/627) <b>MACHINE CONFIGURATION</b> <u>Record digits as displayed in the Machine Configuration programming function.</u> _____
		<b>TEST AND INSPECTION TO BE IN ACCORDANCE WITH:</b>	
		01. Tube routing, electrical harness, and label placement. 02. Correct display and menu panels. 03. Machine built as per work ticket including all options 04. General visual inspection for door to cabinet fits, scratches, cleanliness, etc. 05. Exterior cabinet appearance. 06. Properly painted and plated parts. 07. Inventory of miscellaneous components. 08. Jumper plugs as required. 09. Serial and control numbers of inspection sheet agree with shipping ticket.	VISUAL
		10. Proper insulation on electrical termination. 11. All electrical connections secure, wire harness routing and dressing to code. 12. Ground securely installed and tested. 13. High voltage breakdown. Use test equipment. 14. Check all metal parts for burrs-cabinet door, cup station, etc. 15. Safety covers and guards in place and secure	SAFETY
		16. All water connections checked for leaks. 17. Controls on power panel and door controller - function. 18. All selection buttons - function. 19. Turret advance - proper cup ring setting and delivery. 20. Operation of exhaust blower and hose routing. 21. Rinse hose. 22. Cup station removes easily. Fit to door and adjust mug switch (optional). 23. Waste bucket switch. When switch is activated, merchandiser will not vend. 24. Brewer operation. 25. Filter paper advancement (optional). 26. Operation of manual or automatic (optional) vend door. 27. Test with appropriate coin mechanism and coins. Operate coin return mechanism. 28. Test exact change, sold out and credit display functions. 29. Display and work lights. Equipped with bean grinder YES <input type="checkbox"/> NO <input type="checkbox"/> 30. Grinder chute and module chute alignment - grinder and canister alignment. 31. Window alignment with bean canister(s). 32. Check grind setting and delivery.	ELECTROMECHANICAL COMPONENT FUNCTION
		33. Water tank temperature: 202°/205° F. 34. Water throws - 8¼ oz. cup unless otherwise specified: Fresh brew coffee 210/220ml; freeze dry coffee & tea 190 ml; soup & 6th product 180 ml; chocolate 160 ml. 35. Air pressure 5-7 psi. 36. Times for brewing system - steep 3 seconds; ex. steep 5 seconds, air compressor 10.00 seconds. 37. Rinse hrs. - 4 hrs.	FACTORY SETTING
NOTE: A mark in both columns shows that the item was rejected, repaired, re-installed, and found to be acceptable.		Inspector's stamp	Initials
		Date	



NOTE: A mark in this column indicates completion of work.

Packing Station Number "ONE"

- |                          |   |
|--------------------------|---|
| <input type="checkbox"/> | 01. Clean coffee brewer, if required.   |
| <input type="checkbox"/> | 02. Drain water tank and all water lines.   |
| <input type="checkbox"/> | 03. Clean inside of machine, remove all debris, loose screws, etc. Check grinder canister for loose screws. |
| <input type="checkbox"/> | 04. Remove test filter cartridge.   |
| <input type="checkbox"/> | 05. Glue green ticket on door and blue ticket inside cabinet.   |
| <input type="checkbox"/> | 06. Add cup station assembly.   |
| <input type="checkbox"/> | 07. Install serial number tag.  |
| <input type="checkbox"/> | 08. Install base grill hardware (if required).  |
| <input type="checkbox"/> | 09. Blow coffee dust from grinder and chutes.   |
| <input type="checkbox"/> | 10. Drain tank filter line between inlet valve assembly and the tank.                                       |
| <input type="checkbox"/> | 11. Replace clamp.  |
| <input type="checkbox"/> | 12. Pack brewer, plastic bags, water filters and brew paper in grounds bucket (if required).                |

DATE:

Work performed by:



NOTE: A mark in this column indicates completion of work.

Packing Station Number "TWO"

- |                          |  |
|--------------------------|--|
| <input type="checkbox"/> | 01. Install plastic misc. components bag, containing set-up instructions, to door. |
| <input type="checkbox"/> | 02. Install electrical code tag on power cord.                                     |
| <input type="checkbox"/> | 03. Install packing boxes and styrofoam blocks.                                    |
| <input type="checkbox"/> | 04. Install and tape waste containers with appropriate contents.                   |
| <input type="checkbox"/> | 05. Install packing to cup dispenser and tape.                                     |
| <input type="checkbox"/> | 06. Tape coin box, vend door, and changer mounting brackets.                       |
| <input type="checkbox"/> | 07. Tape overflow switch.  |
| <input type="checkbox"/> | 08. Add water filter cartridge, if specified.                                      |
| <input type="checkbox"/> | 09. Take final visual check.   |
| <input type="checkbox"/> | 10. Program lock to proper key and place key in coin cup.                          |

DATE:

Work performed by:



NOTE: A mark in this column indicates completion of work.

Packing Station Number "THREE"

**NOTICE: DO NOT PACK MACHINE IF INSPECTOR'S STAMP DOES NOT APPEAR ON OPPOSITE SIDE**

- |                          |   |
|--------------------------|---|
| <input type="checkbox"/> | 01. Tape electrical power cord to rear of cabinet.          |
| <input type="checkbox"/> | 02. Tape shipping packing on back of cabinet.               |
| <input type="checkbox"/> | 03. Remove factory inspection record.                       |
| <input type="checkbox"/> | 04. Install tube over cabinet.                              |
| <input type="checkbox"/> | 05. Install top pad on cabinet.                             |
| <input type="checkbox"/> | 06. Install top carton on cabinet.                          |
| <input type="checkbox"/> | 07. Apply stencil and shipping ticket on packing tube.      |
| <input type="checkbox"/> | 08. Scratch key number off ticket.                          |
| <input type="checkbox"/> | 09. Band merchandiser.                                      |
| <input type="checkbox"/> | 10. Check invoice number on work sticker against pink copy. |
| <input type="checkbox"/> | 11. Staple top and bottom cartons.                          |
| <input type="checkbox"/> | 12. Affix trucking information label.                       |

DATE:

Work performed by: